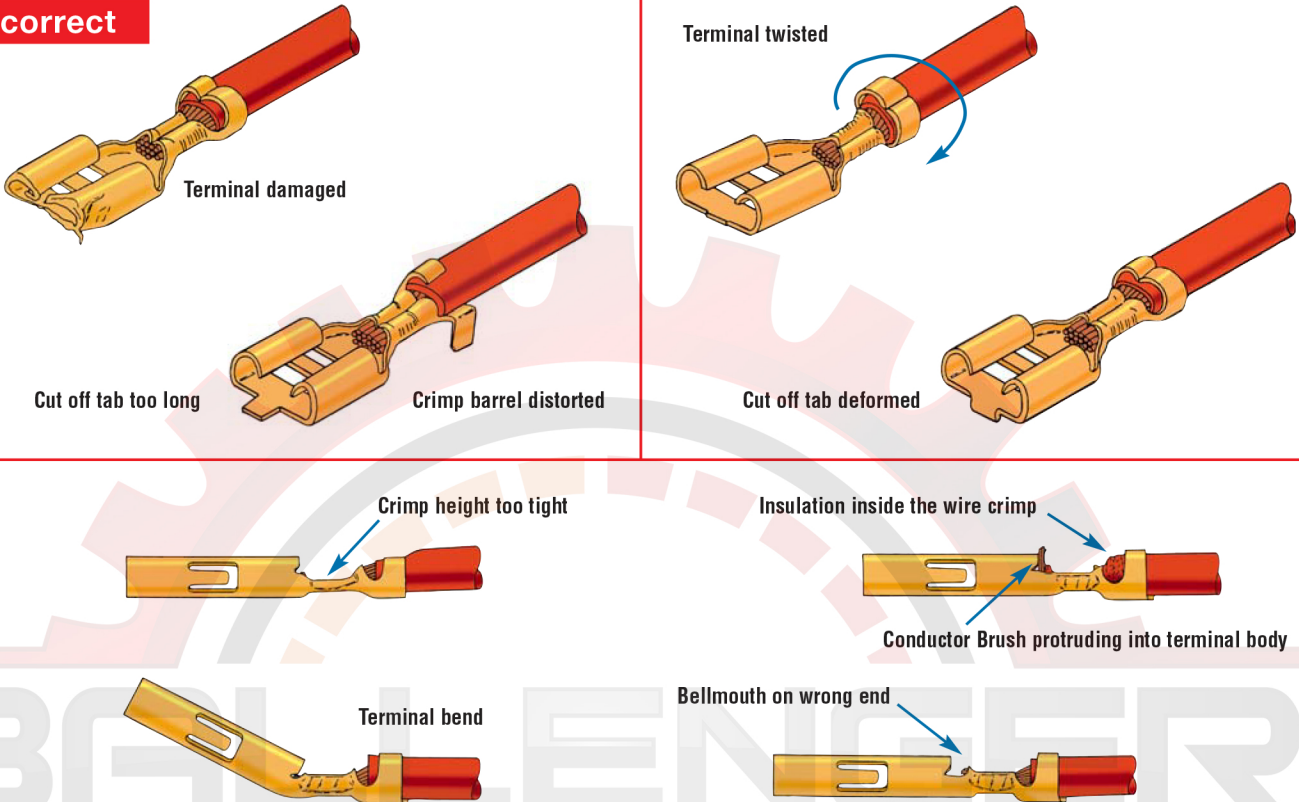
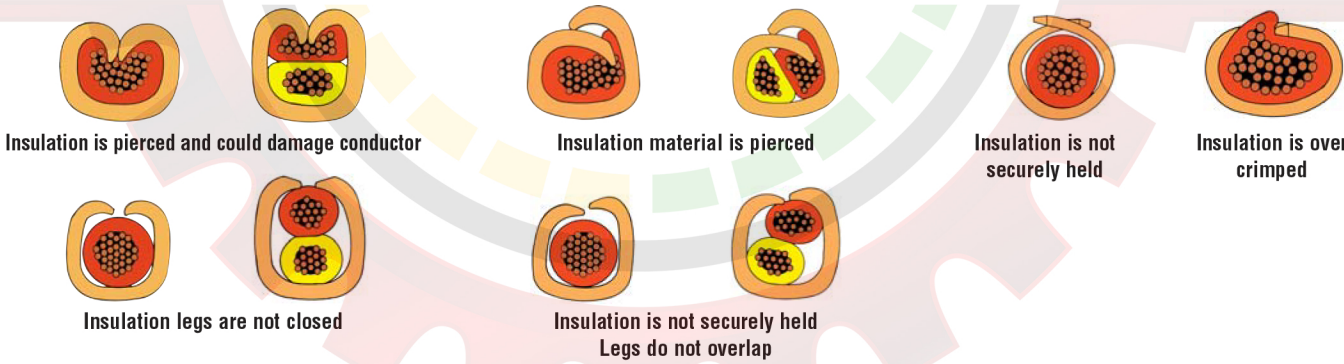


Quality Guidelines

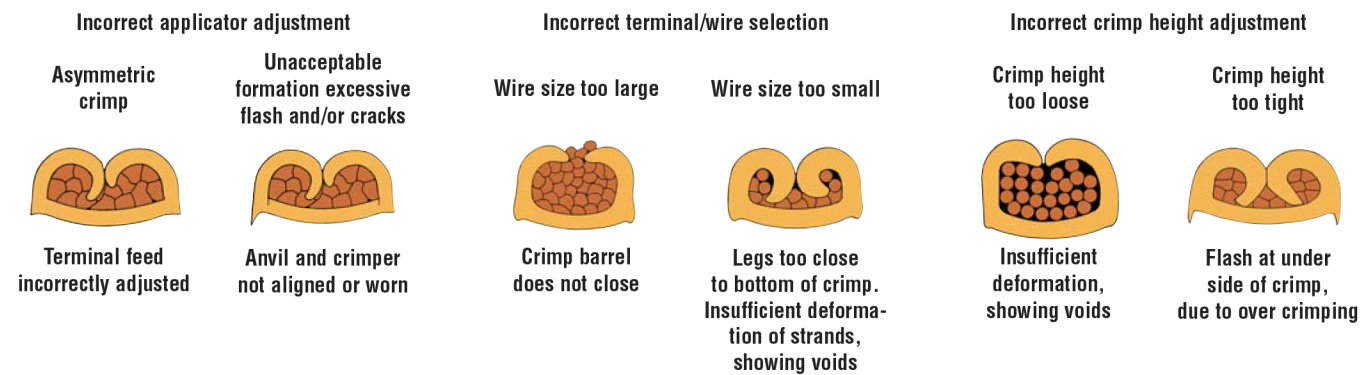
Incorrect



INSULATION CRIMP



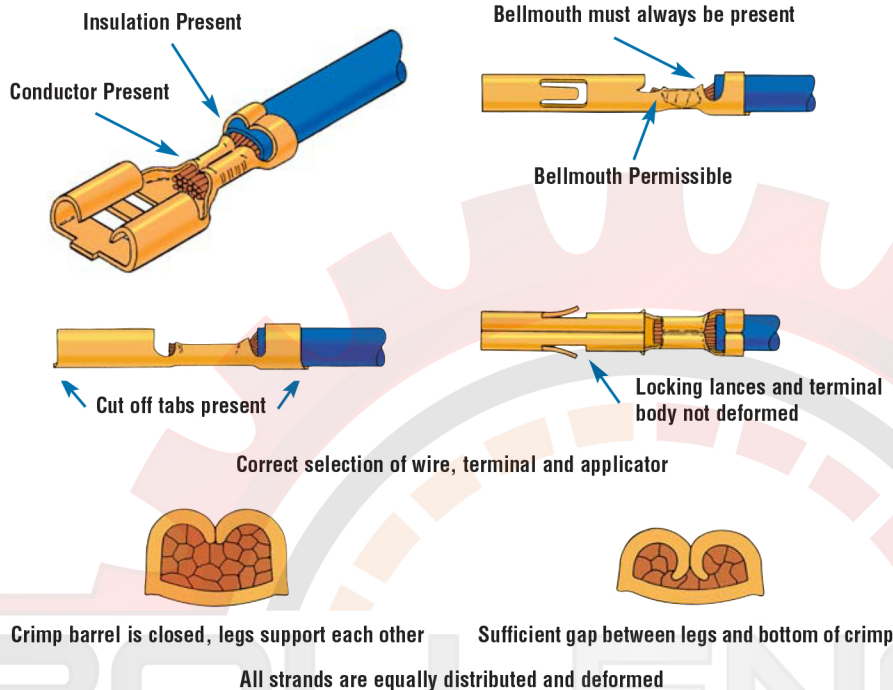
WIRE CRIMP



Quality Guidelines

Correct

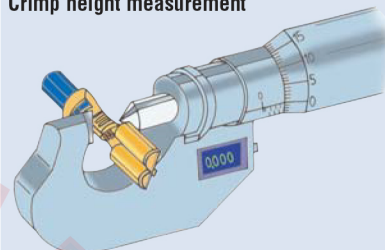
WIRE CRIMP



Test

WIRE CRIMP

Crimp height measurement



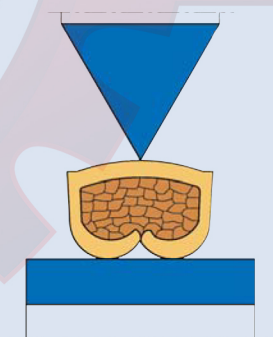
Crimp heights and tolerances

For crimp height tolerances for any given contact, please refer to the relevant application specification.

Examples:

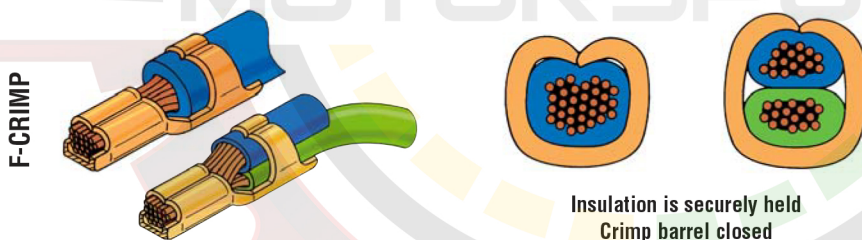
Con- tact	Part No.	Wire Range (mm ²)	Toler- ance (mm)	Appli- cation Spec.
MQS	962885	0.2-0.5	±0.03	114-18025
	962886			
JPT	927775	0.5-1.0	±0.05	114-18050
JPT	927773	1.5-2.5	±0.05	114-18050

Digital Crimp Height Micrometer
(0.001 mm increments) acc. to DIN ISO 9001
Part No. 547203-1

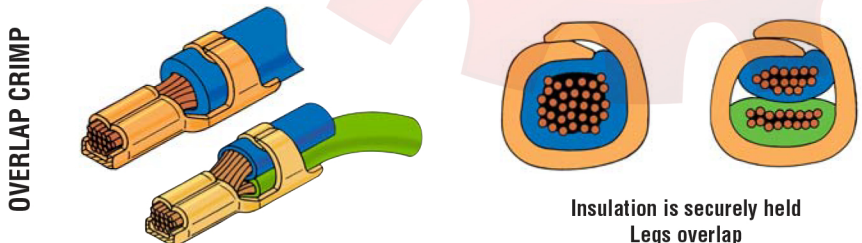


INSULATION CRIMP

Correct Insulation Diameter, Applicator and Terminal

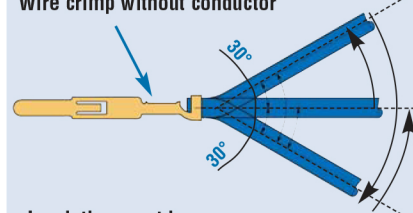


For double wire applications with different size wires always place wire with smallest outer diameter in the bottom



INSULATION CRIMP

Wire crimp without conductor



Insulation must be
securely held
after bend test