

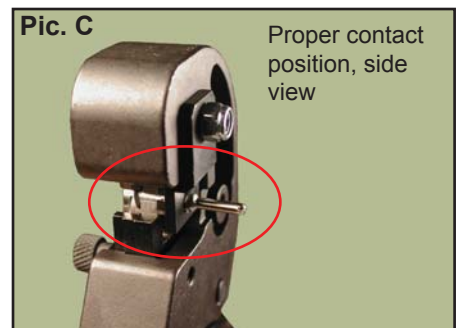
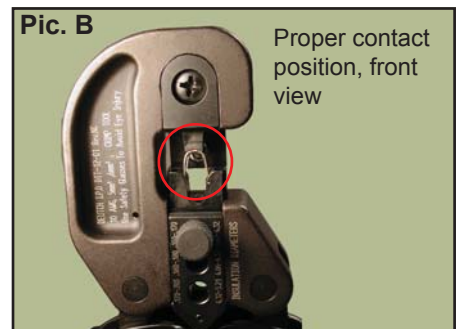
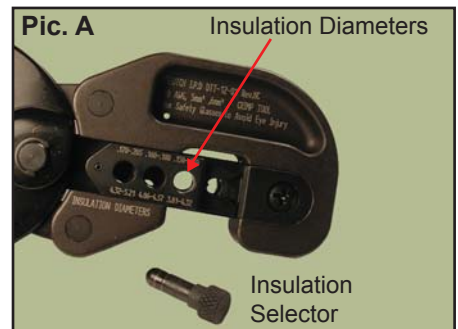


How to Crimp with the Deutsch DTT-12-01 Hand Tool

- Strip insulation from wire according to the chart at the bottom of the page.
- Cycle handles to release ratchet and fully open crimp jaws. Pull out insulation selector and push into proper diameter using chart below. (Pic. A)

| Wire Type | Insulation Selector |
|---------------------|---------------------|
| 10 TXL | .150-.170 |
| 10 GXL | .160-.180 |
| 10 SXL | .170-.205 |
| 5.0 mm ² | .160-.180 |
| 6.0 mm ² | .170-.205 |

- Insert contact into locator. Adjust alignment and width of crimp wings if necessary to ensure capture by crimp jaws. (Pic. B,C)
- Insert stripped wire into the contact.
- Close crimp tool until full-cycle ratchet control releases.
- Remove and inspect the crimped contact for:
 - **No damaged wire strands**
 - **No missing wire strands**
 - **Wire inserted to the proper depth in the contact**



Side View



Top View



Deutsch Stamped & Formed Contacts Crimp Data

| Contact Part Number | Wire Gauge Range | Recommended Insulation Strip Length |
|------------------------------|------------------|-------------------------------------|
| 1060-12-0222 1062-12-0222 | 10 AWG | .250 +/- .025 [6.35 +/- 0.64mm] |